

GLOBAL REPORT

CONSTRUCTION EQUIPMENT 2016

UNIQUE CONTENT AND INSIGHTFUL OPINIONS ON THE SHIFTING MOVEMENTS WITHIN THE MARKET BY THE INDUSTRY'S MOST INFORMED AND INFLUENTIAL SOURCES



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EMBRACE DATA TECHNOLOGY NOW

The highway construction site of the future will use machines that are fully connected from the asphalt plant to the final surfacing – *Kuno Kaufmann* explains how

Technology is not new to the road-building industry. But if you look back, and then forward, you'll realise we're in the midst of a technological revolution that will benefit those who embrace the changes – and leave behind those who don't.

If this revolution could be described in a single word, it would be "data." More job site information is being gathered, stored, documented and analysed than ever before. If we were able to add a bit more description beyond "data," the phrase "real time" would be most appropriate.

We have hard information on what is happening right now. That knowledge enables job site adjustments that lead to better machine utilisation, reduced fuel consumption and dramatic quality improvements.

The associated cost savings are enormous, and those who don't take advantage of the opportunities will increasingly be unable to compete in the construction industry.

COMMUNICATION AND LOCAL CONTROL

This particular transformation is the result of combining advances in telematics (the use of data) with machine control (real-time response to that data on the job site – in particular, machine positioning).

What machines does this apply to? In

RIGHT: Machine control systems typically use laser transmitters, GNSS, or robotic total station technologies

road building applications, we're typically talking about soil and asphalt compactors. Yet other machines – pavers, graders, dozers, excavators, haul trucks and more – are now playing a role. Their emergence is yet another significant development.

Currently the data is transmitted, stored and analysed elsewhere – typically in the cloud – and used to optimise machine utilisation. To be more specific, let's now define telematics as collecting data, then organising it for site management and machine monitoring, and finally using it to optimise the working machines.

Machine control, meanwhile, is defined as monitoring and controlling machines and processes "locally," which means on the job site.

Communication is essential to local control. The machines need the ability to talk to one another. As they gather the data, it is processed and its relevance quickly communicated to the adjacent machine, which can adjust based on the success (or failure) of its neighbours.

For example one roller can tell another, "I've already covered this area, but no one has been over there."

This communication is done in real time, which is significant. Adjustments can be made immediately, instead of having to go back to the office and dump data into a spreadsheet to spot trends and opportunities. Those adjustments aren't just for tracking machine movement but also to position the blade, bucket, screed or drum.

HOW WE GOT HERE

It took decades to arrive at such an advanced stage of telematics and machine control. Many consider the mid-1970s launch of compaction meters as one of the first key compaction control events. Entering the market a few years later were products that could print and analyse data to improve processes.

While this documentation was a big step, the information was gathered on the jobsite and reviewed much later. It was helpful in determining best practices for the future, but of limited immediate value.

There were some tiny steps forward, but a leap occurred in the late 1990s with the launch of measurement and control systems

This communication is done in real time, which is significant





LEFT: Percentage savings in efficiency using GPS systems across a fleet of machines such as rollers will improve the bottom line
BELOW LEFT: Data is most helpful when used across multiple phases of a project

like Ammann Compaction Expert (ACE). This was significant because it provided indications – though certainly not proof – that compaction had been achieved. It also led to adjustments that could be made more quickly than before and provided a host of cost-saving measures.

The real-time feature was not yet present. It is a relatively recent addition, having arrived with mobile phone and GPS technology. The mobile technology made it possible to have remote access to a moving machine, while GPS improvements could precisely locate a machine in real-time.

WHERE WE ARE NOW

Today we are still at the adoption stage, though now at the latter portion. We continue to make adjustments – and provide our customers with the ability to do the same.

For example, the technology can be modified to precisely fit customer needs; previous technology was too inflexible. Today's systems are easily adjusted yet bring new levels of consistency too.

The interfaces also are important. Previous technology often overwhelmed operators with information. Now it shows only what is needed. In some cases, it's amazingly simple with a green light meaning "go."

What's essential is the operator remains the master of the job site. He or she is now able to maximise productivity and make sure the machine and the technology are working in unison. This is easier than ever to accomplish, but certainly maintains the relevancy of operators. They are the ones who turn the technological investment into cost savings.



FOR SMALL CONTRACTORS, TOO

Not too many years ago smaller contractors saw the technology as something meant only for larger businesses. The theory went that bigger job sites and fleets were required to make the technology worth the investment.

It was a different story for smaller contractors. They were less likely to pay for "experimental" technology that would require lengthy training and, as some initially believed, few quantifiable benefits.

Improved telematics once again changed that by providing hard numbers on fuel and labour savings, passes avoided, and a host of quality control efforts. Those matter every bit as much for small contractors, too.

Companies such as Trimble realised this from the start. They spent a significant amount of time and money developing products for smaller contractors. The theory was that the percentage of savings mattered more than the dollar amount, and it made sense. A saving of, say, 20% makes a difference whether you're operating a single skid steer or a fleet of rollers and pavers.

Trimble also understood that local (on the job site) control and real-time communications come into play for smaller contractors, too. General contractors

increasingly will want subcontractors connected to the larger fleet.

The percentage of smaller contractors using the technology is rising, and that number will continue to grow. Governments are slow to adopt change, but some are beginning to require the use of this technology. It eventually will become the norm when bidding on job sites, whether you're a large or small contractor.

WHERE WE'RE GOING

Machines will continue to improve their data gathering, which ultimately will lead to process improvements that will make the industry even more efficient. Data on how machines previously performed in certain applications and conditions will be readily available, from the initial bidding through the final production on the job site.

The communication between the machines will improve as well, which will be necessary to take advantage of all the data being gathered in real time. It stands to reason that machines lacking this communication capability will be phased out of job sites.

This need for communication creates another significant requirement: Machines built by the fiercest manufacturing rivals will need to talk to one another.

The reality is job sites featuring contractors who prefer varied brands. If machines aren't able to communicate across brands, the benefits will be minimised.

Such a communication problem also would make some contractors less competitive. For example, if a contractor used Brand A, and can only talk to Brand A machines, his bid might be passed over in favour of a contractor who uses Brand B, which can communicate with any and all machines.

Also, please remember that data is most helpful when used across multiple phases of a project. That means a grader needs to talk to a soil compactor, and a paver to an asphalt compactor – and many other combinations including excavators, motor graders and even skid steer loaders. The use of all these various machines, and their need to communicate, makes it even less likely that only one brand would be represented.

At Ammann we are ready to work with →



LEFT: Bulldozers were amongst the first machines to use GPS control technology

→ all brands. Some of our competitors are trying to keep their data collection and communication equipment proprietary, but we think this is shortsighted. We remain committed to serving our customers on their terms and want them to use our equipment by choice. We also want them to remain competitive in the bidding process and realise their success is our success, too.

If you agree that the machines will have to communicate with each other, it then follows that the tools for collecting this information will become standardised. The devices on each machine might be a bit different, but all will collect similar data and communicate in real time. That means the hardware will be mostly standardised as well and integrated into the machines.

INTERFACES

There are three components to telematics. The first is a machine with the proper hardware to collect the data, the second is the communication of the information to the cloud, and the third is the cloud itself – including the interface that makes that information useful.

At the moment, many machines utilise hardware from Trimble or Topcon. We see the future as having the hardware integrated into the machine by the manufacturer. Ammann hardware will be built into every Ammann machine.

This evolution is actually good for companies such as Trimble and Topcon. They will continue to partner with manufacturers to develop the hardware. But the biggest opportunities lie in the processing, documenting and analyzing of the data – the parts of the equation that come after the hardware.

All data will go to the cloud, and how it is made useful from there – in the easiest manner possible – will be how these companies thrive in the future. The real opportunities for companies such as Trimble will be developing

the interface that makes the raw data useful.

Contractors shouldn't expect to see dramatic cost savings from standardised hardware. Yes, the hardware likely will cost less, but the customer will pay more for data-related services. Think of your mobile phone: over time the purchase price is much less than what is spent on monthly service.

Governments will have a role in the future as well. As they catch up to today's technology, governments are likely to increasingly require the use of telematics for a contractor to participate. Once again, we're in a situation where various brands will have to set rivalries aside.

Governments are taking steps toward mandating these building information modelling (BIM) requirements in the UK, Germany and others in Europe, as well as the US, are not far behind.

There have been some starts and stops. Some governments began such a process and took a step back, often for legal reasons. But rest assured, these mandates are coming. Governments want to have the information, such as compaction data, to improve their processes and increase the life of roads.

THE VIEW FROM TRIMBLE

Trimble has its own perspective as one of the technology leaders. Ryan Kunisch, director of

marketing at Trimble Civil Engineering and Construction, provides his insight.

Ryan first offered a detailed definition of machine control from the Trimble point of view. He says it is the use of positioning sensors or tools to accurately position machinery on a job site. These systems typically use laser transmitters, GNSS, or robotic total station technologies to position the blade, bucket or drum in real time.

Information is displayed in the cab to the operator so he or she can efficiently determine what action is required: grade, excavate or compact to the intended design. In the case of automatic control systems, this adjustment is automatically performed by the machine control system as the machine operates.

Ryan said Trimble is putting tremendous efforts into the intelligence behind on-machine data acquisition and processing. That includes getting that data to users wherever they may be – on the machine, off the machine, on the job site or in the office.

Ryan believes Trimble hardware will continue to be a necessity. "While it is possible to leverage some of the hardware provided by machine manufacturers, in many cases, their equipment is very limited or, due to security concerns, will not allow the necessary pass-through of information from the machine to Trimble," Ryan said. "Hardware options from the factory also differ globally – manufacturers do not always provide the same hardware and data options worldwide."

Third-party solutions often aren't an option because their products may lack the "ruggedness" required by the construction industry, he said.

Standardisation of the hardware and the →

"As technology costs decrease, it is likely more machine manufacturers will provide additional features in their factory options. More contractors and operators are asking for real-time feedback on-site, and sharing information between machines and operators is critical"

Ryan Kunisch

→ data it delivers is another challenge. Ryan says Trimble encourages standardisation but also sees the complications it raises. For example, OEMs have been slow to follow the few standards that have been created. Some are protective of proprietary data, while others find the standard solution doesn't meet their customers' specific needs.

Trimble is working with the equipment manufacturers to define what should be used as standard equipment and data protocols. "We are also helping drive communication specifications and standards with machine manufacturers so that all machines talk on a common platform, using common

BELOW: Operators can key in all of the data and control parameters at the touch of a button
BOTTOM: Ammann's sophisticated plants are able to provide a steady flow of production data

protocols," Ryan said.

Will machines built by different manufacturers need to communicate more with each other in the near future?

"Absolutely," Ryan said. "In fact, it is a critical need at this point in time. As technology costs decrease, it is likely more machine manufacturers will provide additional features in their factory options. More contractors and operators are asking for real-time feedback on-site, and sharing information between machines and operators is critical, regardless of the machine makes or models they have in their fleet."

He agrees with my assessment that there is great opportunity to be had in making the data useful. "Although most people think of Trimble as a hardware or software provider, the fact is that we lead the market in data collection and analysis to interpret data into

Autonomous machines – essentially those that don't require an operator – are on the horizon

meaningful information that construction firms can use to operate more efficiently and make better business decisions," he said.

"Our technology solutions are the conduit for that information, displaying it in construction-ready, 3D designs."

Ryan also said job site connectivity will play a major role in the future. "Whether this is sharing data locally on a larger site or remote home office, job site connectivity is essential for accurate real-time data," he said. "Too much time and effort is wasted transporting information conventionally via flash drives or cards."

EVEN FURTHER DOWN THE ROAD

At Ammann, we also see the future as connecting more steps of the process, particularly asphalt plants. For example, if an asphalt compactor was falling behind, it could communicate to the paver – and ultimately the plant – that mix production should be adjusted.

Autonomous machines – essentially those that don't require an operator – are on the horizon. There are many interesting developments yet to come despite the safety hurdles we all face and progress is definitely being made, on machines such as Ammann's prototype for an autonomous plate compactor.

GET ON BOARD

The message we share with our customers is one of a continued partnership. We are committed to developing the technology necessary to improve their data gathering and real-time, local control.

The good news is that the hardest challenges already have been overcome. Now it's time for all contractors to embrace the technology. Their survival depends on doing so. □



The Global Report Construction Equipment 2016 has been written by the World Highways editorial team and leading experts from the industry itself. This piece has been prepared by Kuno

Kaufmann, who is director of research & development at Ammann and leader of the company's SmartSite project, part of a German government-funded initiative to develop intelligent, networked job site processes.

